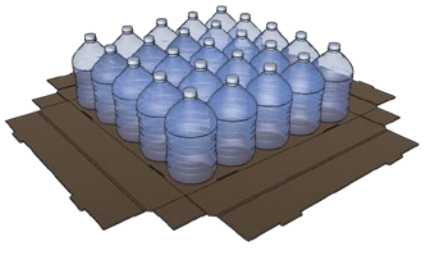


SOLUTION 01

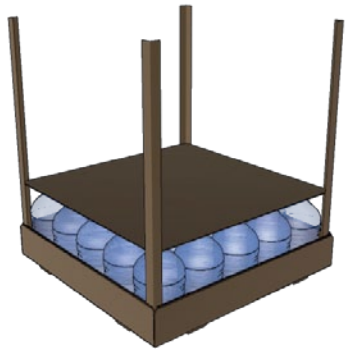
7 Lt Bottle

Self-mounting Tray 980 x 980 mm



25 bottles/plane

Cardboard Sheet partition and 4 tense-cardboard angulars to give consistency to the package



Self-mounting tray to the top as closure

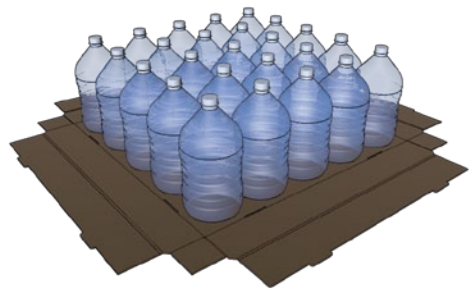


3 planes
75 bottles
Height dimension
about 1050 mm

Container 20": contains 20 package (1500 bottles)
Container 40": contains 44 package (3300 bottles)

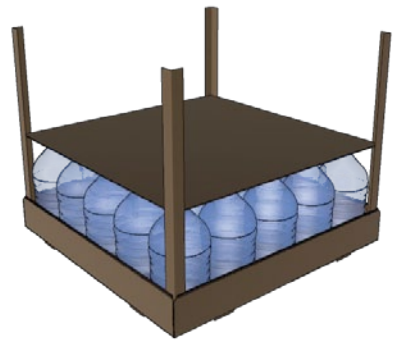
12 Lt Bottle

Self-mounting Tray 1120 x 1120 mm



25 bottles/plane

Cardboard Sheet partition and 4 tense-cardboard angulars to give consistency to the package



Self-mounting tray to the top as closure



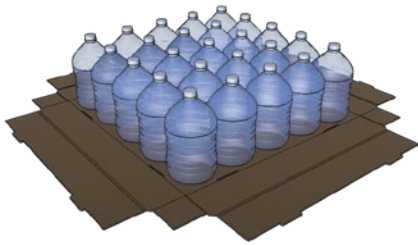
2 planes
50 bottles
Height dimension
about 950 mm

Container 20": contains 20 package (1000 bottles)
Container 40": contains 40 package (2000 bottles)

SOLUTION 02 *It's the same approach of the first solution except for the Self-mounting tray of the "7 Lt bottle". In this case we use the same dimension of the "12 Lt" so with one misure only cover full range*

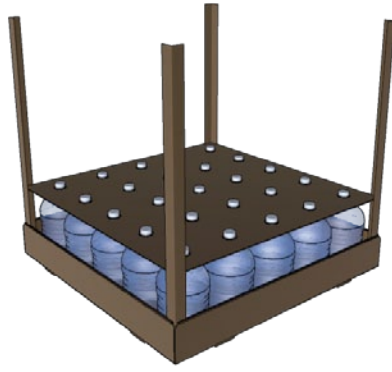
7 Lt Bottle

Self-mounting Tray 1120 x 1120 mm



25 bottles/plane
 little bit of space
 between bottles

Cardboard Sheet partition with holes to block the bottles
 and 4 tense-cardboard angulars to give consistency to the package



Self-mounting tray to the top as closure

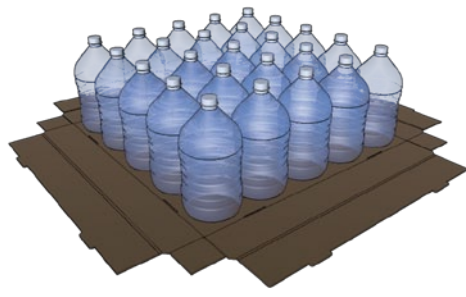


3 planes
 75 bottles
 Height dimension
 about 1050 mm

Container 20": contains 20 package (1000 bottles)
Container 40": contains 40 package (2000 bottles)

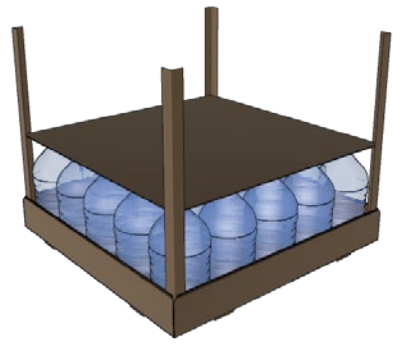
12 Lt Bottle

Self-mounting Tray 1120 x 1120 mm



25 bottles/plane

Cardboard Sheet partition and 4 tense-cardboard angulars
 to give consistency to the package



Self-mounting tray to the top as closure



2 planes
 50 bottles
 Height dimension
 about 950 mm

Container 20": contains 20 package (1000 bottles)
Container 40": contains 40 package (2000 bottles)